

# Grooving & Beading Machine

Grooving and beading for sheet metal

Forms grooves and beads on sheet metal for duct panels and fittings. Grooving adds stiffening ribs; beading creates connection profiles. Standalone machine or integrated in duct lines for rectangular duct production.



## Technical specifications

Parameter	Specification
Model	SBYJ 1.2x1250-5 / SBYJ 1.2x2000-7
Thickness	1.2 mm
Width	1250 / 2000 mm
Power	1.5 / 2.2 kW
Weight	390 / 480 kg
Dimension	1500x750x1130 / 2550x720x1130 mm
Voltage	380V / 50Hz / 3PH

**Australian supplier** of HVAC duct machinery · manufacturing since 1995 · ISO 9001:2015 · CE certified · 5,000+ machines installed in 100+ countries

**Request a quotation** — a mechanical engineer (not a salesperson) replies within 12 hours. [sales@sbkjduct.com](mailto:sales@sbkjduct.com)  
· [sbkjduct.com/product/grooving-beading.html](https://sbkjduct.com/product/grooving-beading.html)

Specifications taken from the SBKJ Product Catalog 2026 and are subject to change without notice. © SBKJ Group · sbkjduct.com