

# Seam Welder

## Continuous seam welding

Continuous seam welding machine for joining sheet metal along overlapping edges. Produces leak-tight welded seams for duct panels, tanks and cylindrical components. Used in duct and metal fabrication shops.



### Technical specifications

Parameter	Specification
Model	SBFN-35 / SBFN-55 / SBFN-75 / SBFN-100
Thickness	0.4–1.0 / 0.4–1.2 / 0.4–1.5 / 0.4–2.0 mm
Max input capacity	45 / 55 / 75 / 110 KVA
Max short circuit current	6200 / 11000 / 16000 / 26000 A
Max electrode pressure	400 / 600 / 1000 / 1000 KGF
Cooling water flow	6 / 6 / 8 / 8 L/min
Arm length	900 / 900 / 600 / 600 mm
Electrode journey	80 mm
Welding speed	0.5–3 m/min
Weight	328 / 378 / 428 / 478 kg
Dimension	1800×610×1930 mm
Voltage	380V / 50Hz / 3PH

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