

Transverse Duct Flange Forming Machine

TDF (common plate) flange forming

TDF flange forming machine for rectangular duct ends. Forms the common plate (TDF) flange profile on sheet edges for assembly with angle steel or drive cleats. Two models cover different material thickness ranges.



Technical specifications

Parameter	Specification
Model	SBTDF-12 / SBTDF-1.5-16
Thickness	0.5–1.2 mm / 0.8–1.5 mm
Motor	2.2 / 4 kW
Flange height	35±0.5 mm
Weight	760 / 910 kg
Dimension	2540×720×1000 / 2750×750×1000 mm
Voltage	380V / 50Hz / 3PH

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Request a quotation — a mechanical engineer (not a salesperson) replies within 12 hours. sales@sbkjduct.com
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